

NBS Style Specification

M50

Rubber/plastics/cork/lino/carpet tiling/sheeting

160 WALL CLADDING – STAINLESS STEEL

- Location:
- Base:
- Preparation: Depressions in substrate surface should be filled with epoxy repair mortar or sand and cement with Unibond mix, if drying time permits.
- Moisture content: All substrates to be dry to 16% WME (wood moisture equivalent) on Protimeter Surveymaster equipment.
- Cladding:
- Manufacturer: Interclad Ltd 173 Main Road Biggin Hill Kent TN16 3JR
www.interclad.co.uk sales@interclad.co.uk
- Product reference: 430 Stainless Steel
- Width: 1000mm or 1250mm
- Length: 2000mm or 2500mm
- Thickness: 1.2mm
- Colour/pattern: matt brushed finish

- Method of fixing: Sheets to be fixed using Interclad 007 adhesive. Apply firm even pressure with suitable roller to whole surface area of panel as work proceeds to ensure adequate adhesive transfer and good overall bond.
- Installation temperature: Minimum ambient temperature of 14°C required in all installation areas
- Joint treatment: All joints between stainless steel panels to be covered with Interclad stainless steel covers. Joints between stainless steel panels and pvc panels to be covered with white 'H' section joint.
- Corner details and abutments: As Client's requirements.
- Accessories:
- Finishing: Protective film to be removed; wipe off any marks and dirt

Stainless Steel

- using Interclad cleaner/thinner.
- Treatment to service penetrations: All holes to be cut to allow 3-4mm silicone seal around all penetrations. Clean with cleaner and seal with Interclad silicone sealant.